

Work Order ID 52661

October 5, 2009 2:53:43 PM



Page 1

Item ID: D2324-5

Accept



Setup Start



Revision ID: C

Stop



Item Name: Strap

Start Date: 06/10/2009 Start Qty: 20.00



Cust Item ID:

Required Date: 13/10/2009 Req'd Qty: 20.00



Customer:

Reference:

Approvals:

Process Plan:

BS

Date:

09-10-5

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2324

Rev C

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D2324
Deburr if necessary

☐ Dwg Rev:

C

☐ Prog Rev:

C

☐ 2-

BS 9-10-26

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

BS 9-10-26

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

BS 09/10/26

counters

(34)

(34)

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Page 2

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Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 24

0.00



Packaging

Memo

0.00

Packaging

P L 9/10/26 (34)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/18
MF 09-0-27

Picklist Print

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Page 1

Work Order ID: 52661



Parent Item: D2324-5RevC



Parent Item Name: Strap

Start Date: 06/10/2009

Required Date: 13/10/2009

Comments:

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S16GA 		Purchased	No			100	sf	117.1163	0.3680	.6256		
304/316 Sheet .063												B9-10-25

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

117.1162737

106860

16.018

111924

25.1689737

112442

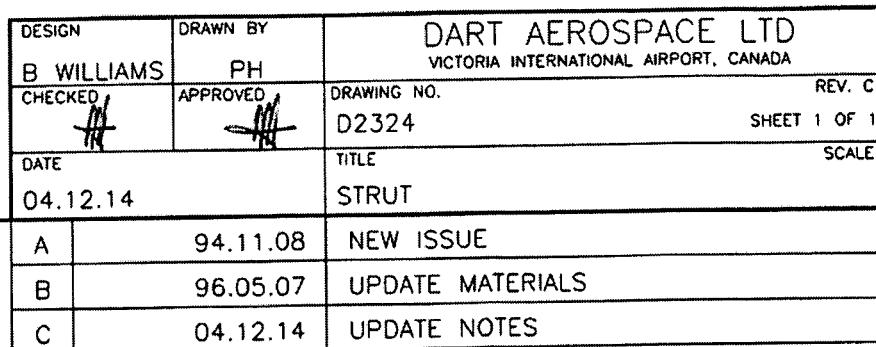
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112567

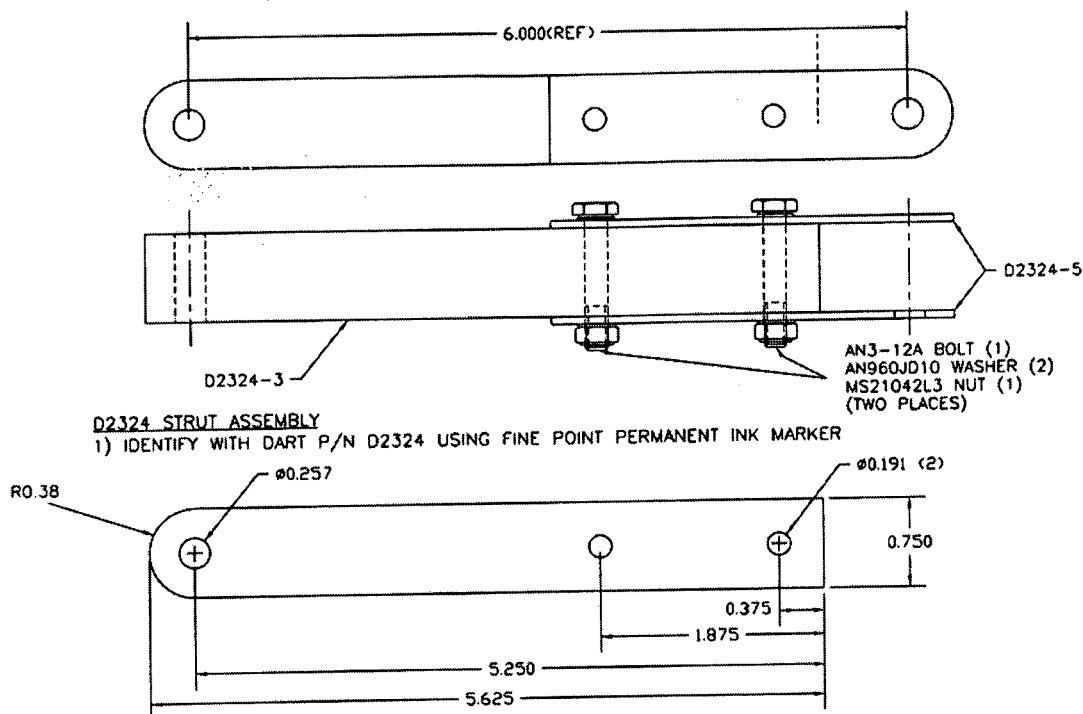
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112290

112290

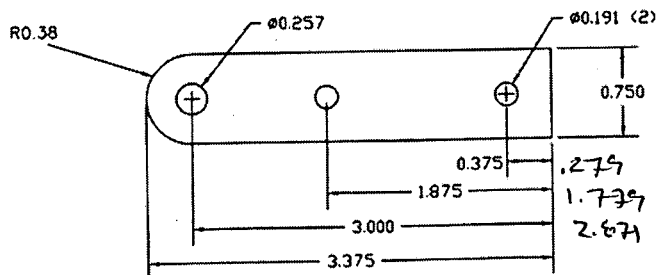


04.12.16



D2324-3

- 02324-3
- 1) MATERIAL: 6061-T6/T651 BAR (QQ-A-200/8) 0.75 X 0.75
(REF DART SPEC. M6061T680.750X00.750)
 - 2) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDERCOAT WHITE (4.3.5.1) PER DART QSI 005 4.3
 - 3) BREAK ALL SHARP EDGES 0.005 TO 0.015
 - 4) ALL DIMENSIONS ARE IN INCHES
 - 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



02324-5

- D2324-5
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 16 GAUGE (0.063 THICK)
(REF DART SPEC. M304S16GA)
- 2) FINISH: POWDERCOAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 52641

NO. 52641

PL 09-10-5